Subcategory: 7000 Series Aluminum Alloy; Aluminum Alloy; Metal; Nonferrous Metal

## Close Analogs:

Composition Notes:
This designation is considered the sole original alloy for this alloy family.
Aluminum content reported is calculated as remainder.
Composition information provided by the Aluminum Association and is not for design.
Key Words: UNS A97178; Aluminium 7178-O; AA7178-O

| Component | Wt. \% | Component | Wt. \% |  | Wt. \% |
| :---: | :---: | :---: | :---: | :---: | :---: |
| Al | 85.3-89.5 | Mg | 2.4-3.1 | Si | Max 0.4 |
| Cr | 0.18-0.28 | Mn | Max 0.3 | Ti | Max 0.2 |
| Cu | 1.6-2.4 | Other, each | Max 0.05 | Zn | 6.3-7.3 |
| Fe | Max 0.5 | Other, total | Max 0.15 |  |  |

## Material Notes:

Data points with the AA note have been provided by the Aluminum Association, Inc. and are NOT FOR DESIGN.

Physical Properties

Density

Mechanical Properties

| Hardness, Brinell | 60 | 60 | 500 kg load with 10 mm ball |
| :--- | :---: | :---: | :---: |
| Hardness, Knoop | 80 | 80 | Converted from Brinell Hardness Value |
| Hardness, Vickers | 68 | 68 | Converted from Brinell Hardness Value |
| Ultimate Tensile Strength | $\underline{228 \mathrm{MPa}}$ | 33000 psi |  |
| AA; Typical |  |  |  |
| Tensile Yield Strength | $\underline{103 \mathrm{MPa}}$ | 15000 psi | AA; Typical |
| Elongation at Break | $\underline{15 \%}$ | $15 \%$ | AA; Typical; $1 / 16 \mathrm{in} .(1.6 \mathrm{~mm})$ Thickness |
| Elongation at Break | $\underline{16 \%}$ | $16 \%$ | $\mathrm{AA} ;$ Typical; $1 / 2 \mathrm{in} .(12.7 \mathrm{~mm})$ Diameter |

Comments

AA; Typical

| Modulus of Elasticity | 71.7 GPa | 10400 ksi | AA; Typical; Average of tension and compression. Compression modulus is about $2 \%$ greater than tensile modulus. |
| :---: | :---: | :---: | :---: |
| Poisson's Ratio | 0.33 | 0.33 | Estimated from trends in similar Al alloys. |
| Shear Modulus | 27 GPa | 3920 ksi | Estimated from similar Al alloys. |
| Shear Strength | 150 MPa | 21800 psi |  |
| Electrical Properties |  |  |  |
| Electrical Resistivity | 4.6e-006 ohm-cm | 4.6e-006 ohm-cm | Estimated from other heat treatments. |
| Thermal Properties |  |  |  |
| CTE, linear $68^{\circ} \mathrm{F}$ | 23.4 m $/ \mathrm{m}-{ }^{\circ} \mathrm{C}$ | $13 \mu \mathrm{in} / \mathrm{in}-{ }^{\circ} \mathrm{F}$ | AA; Typical; Average over 68-212${ }^{\circ} \mathrm{F}$ range. |
| CTE, linear $250^{\circ} \mathrm{C}$ | $25.4 \mu \mathrm{~m} / \mathrm{m}-{ }^{\circ} \mathrm{C}$ | $14.1 \mu \mathrm{in} / \mathrm{in}-{ }^{\circ} \mathrm{F}$ | Average over the range $20-300^{\circ} \mathrm{C}$ |
| Specific Heat Capacity | $0.856 \mathrm{~J} / \mathrm{g}-{ }^{\circ} \mathrm{C}$ | 0.205 BTU/lb-º ${ }^{\text {F }}$ |  |
| Thermal Conductivity | $150 \mathrm{~W} / \mathrm{m}-\mathrm{K}$ | 40 BTU-in/hr-ft- ${ }^{\circ} \mathrm{F}$ | Estimated from other heat treatments. |
| Melting Point | 477-629 ${ }^{\circ} \mathrm{C}$ | $890-1165{ }^{\circ} \mathrm{F}$ | AA; Typical range based on typical composition for wrought products $1 / 4$ inch thickness or greater. Homogenization may raise eutectic melting temperature $20-40^{\circ} \mathrm{F}$ but usually does not eliminate eutectic melting. |
| Solidus | $\underline{477}{ }^{\circ} \mathrm{C}$ | $890{ }^{\circ} \mathrm{F}$ | AA; Typical |
| Liquidus | $\underline{629}{ }^{\circ} \mathrm{C}$ | $1165{ }^{\circ} \mathrm{F}$ | AA; Typical |
| Processing Properties |  |  |  |
| Annealing Temperature | $\underline{413}{ }^{\circ} \mathrm{C}$ | $775{ }^{\circ} \mathrm{F}$ |  |
| Solution Temperature | $\underline{468{ }^{\circ} \mathrm{C}}$ | $875{ }^{\circ} \mathrm{F}$ |  |

References for this datasheet.

