



ASM Aerospace Specification Metals Inc.



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AISI Type 321 Stainless Steel, annealed and cold drawn bar, 25 mm diam.

Subcategory: Ferrous Metal; Metal; Stainless Steel; T 300 Series Stainless Steel

| Component | Wt. % | Component | Wt. % | Component | Wt. % |
|-----------|-------|-----------|-------|-----------|-------|
| C | 0.08 | Mn | 2 | S | 0.03 |
| Cr | 17 | Ni | 11 | Si | 1 |
| Fe | 69 | P | 0.045 | Ti | 0.15 |

Material Notes:

Similar to Type 304 except Ti content helps prevent chromium carbide precipitation resulting from welding or elevated temperatures. Stabilized at annealing temperatures between 950-1010°C (1750-1850°F). Resists scaling and vibration fatigue. Applications include aircraft exhaust stacks and manifolds, chemical processing equipment, weld equipment, jet engine parts.

| Physical Properties | Metric | English | Comments |
|---------------------|---------------|--------------------------|----------|
| Density | <u>8 g/cc</u> | 0.289 lb/in ³ | |

Mechanical Properties

| | | | |
|----------------------------|----------------|-------------------|----------------------------------|
| Hardness, Brinell | 185 | 185 | |
| Hardness, Knoop | 207 | 207 | Converted from Brinell hardness. |
| Hardness, Rockwell B | 90 | 90 | |
| Hardness, Vickers | 194 | 194 | Converted from Brinell hardness. |
| Tensile Strength, Ultimate | <u>655 MPa</u> | 95000 psi | |
| Tensile Strength, Yield | <u>415 MPa</u> | 60200 psi | |
| Elongation at Break | <u>40 %</u> | 40 % | in 50 mm |
| Modulus of Elasticity | 193 - 200 GPa | 28000 - 29000 ksi | |
| Charpy Impact | <u>165 J</u> | 122 ft-lb | V-notch |
| Izod Impact | <u>135 J</u> | 99.6 ft-lb | |

Electrical Properties

| | | | |
|------------------------|------------------------|-----------------|---------|
| Electrical Resistivity | <u>7.2e-005 ohm-cm</u> | 7.2e-005 ohm-cm | at 20°C |
|------------------------|------------------------|-----------------|---------|

Thermal Properties

| | | | |
|--|--|---|-------------------------|
| CTE, linear 20°C | 16.7 $\mu\text{m}/\text{m}\cdot\text{°C}$ | 9.28 $\mu\text{in}/\text{in}\cdot\text{°F}$ | 0 - 100°C |
| CTE, linear 250°C | 17.1 $\mu\text{m}/\text{m}\cdot\text{°C}$ | 9.5 $\mu\text{in}/\text{in}\cdot\text{°F}$ | at 0-315°C (32-600°F) |
| CTE, linear 500°C | 18.5 $\mu\text{m}/\text{m}\cdot\text{°C}$ | 10.3 $\mu\text{in}/\text{in}\cdot\text{°F}$ | 0 - 540°C |
| CTE, linear 1000°C | 20.5 $\mu\text{m}/\text{m}\cdot\text{°C}$ | 11.4 $\mu\text{in}/\text{in}\cdot\text{°F}$ | 20 - 925°C |
| Specific Heat Capacity | 0.5 J/g·°C | 0.12 BTU/lb·°F | from 0-100°C (32-212°F) |
| Thermal Conductivity at Elevated Temperature | 16.1 W/m-K | 112 BTU-in/hr-ft ² ·°F | 100°C |
| Melting Point | 1400 - 1425 °C | 2550 - 2600 °F | |
| Solidus | 1400 °C | 2550 °F | |
| Liquidus | 1425 °C | 2600 °F | |
| Maximum Service Temperature, Air | 870 °C | 1600 °F | Intermittent Service |
| Maximum Service Temperature, Air | 925 °C | 1700 °F | Continuous Service |

References for this datasheet.

Some of the values displayed above may have been converted from their original units and/or rounded in order to display the information in a consistent format. Users requiring more precise data for scientific or engineering calculations can click on the property value to see the original value as well as raw conversions to equivalent units. We advise that you only use the original value or one of its raw conversions in your calculations to minimize rounding error.