



ASM Aerospace Specification Metals Inc.

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AISI Type 410S Stainless Steel, tempered at 650°C, tested at 595°C (1100°F)

Subcategory: Ferrous Metal; Heat Resisting; Metal; Stainless Steel; T 400 Series Stainless Steel

Close Analogs: AISI Type 410

Key Words: ASME SA240, ASTM A176, ASTM A240, ASTM A473, DIN 1.4001, JIS SUS 410 S, B.S. 403 S 17, martensitic

Component	Wt. %
C	Max 0.08
Cr	12.5
Fe	85
Mn	Max 1
P	Max 0.04
S	Max 0.03
Si	Max 1

Material Notes:

16 mm diameter bar, heated to 980°C for 30 min., oil quenched, 650°C temper for 2 hours, air cooled

Physical Properties	Metric	English	Comments
Density	<u>7.8 g/cc</u>	0.282 lb/in ³	

Mechanical Properties

Hardness, Brinell	258	258	Converted from Rockwell C hardness.
Hardness, Knoop	274	274	Converted from Rockwell C hardness.
Hardness, Rockwell C	24.5	24.5	before testing
Hardness, Vickers	266	266	Converted from Rockwell C hardness.
Tensile Strength, Ultimate	<u>405 MPa</u>	58700 psi	
Tensile Strength, Yield	<u>385 MPa</u>	55800 psi	at 0.2% offset
Elongation at Break	<u>25.5 %</u>	25.5 %	in 50 mm

Electrical Properties

Electrical Resistivity	5.7e-005 ohm-cm	5.7e-005 ohm-cm	at 20°C, 0.000108 Ohm-cm at 650°C
Magnetic Permeability	700 - 1000	700 - 1000	annealed condition at RT

Thermal Properties

CTE, linear 20°C	9.9 µm/m-°C	5.5 µin/in-°F	from 0-100°C (32-212°F)
CTE, linear 250°C	11 µm/m-°C	6.11 µin/in-°F	at 0-315°C (32-600°F)
CTE, linear 500°C	11.5 µm/m-°C	6.39 µin/in-°F	at 0-540°C, 11.7 µm/m-C at 0-650°C
Specific Heat Capacity	0.46 J/g-°C	0.11 BTU/lb-°F	from 0-100°C (32-212°F)
Thermal Conductivity	24.9 W/m-K	173 BTU-in/hr-ft ² -°F	at 100°C; 28.7 W/m-K at 500°C
Melting Point	1480 - 1530 °C	2700 - 2790 °F	
Solidus	1480 °C	2700 °F	
Liquidus	1530 °C	2790 °F	
Maximum Service Temperature, Air	705 °C	1300 °F	Continuous Service
Maximum Service Temperature, Air	815 °C	1500 °F	Intermittent Service

References for this datasheet.

Some of the values displayed above may have been converted from their original units and/or rounded in order to display the information in a consistent format. Users requiring more precise data for scientific or engineering calculations can click on the property value to see the original value as well as raw conversions to equivalent units. We advise that you only use the original value or one of its raw conversions in your calculations to minimize rounding error.